SAFETY DATA SHEET

Issue Date 17-Mar-2014  Revision Date 07-Apr-2015  Version 2

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Product Name ALKALI 90

Other means of identification
Product Code 010
UN/ID No. UN1824
Synonyms None

Recommended use of the chemical and restrictions on use
Recommended Use Liquid alkaline cleaner.
Uses advised against No information available

Manufacturer Address
Anderson Chemical Company, 325 South Davis Avenue, Litchfield, MN 55355 (320-693-2477)

Emergency telephone number
Chemtrec 1-800-424-9300

2. HAZARDS IDENTIFICATION

Classification
Skin corrosion/irritation Category 1 Sub-category A
Serious eye damage/eye irritation Category 1
Corrosive to metals Category 1

Label elements

Emergency Overview

Danger
Hazard statements
Causes severe skin burns and eye damage
May be corrosive to metals

Appearance No information available  Physical state liquid  Odor Odorless

Precautionary Statements - Prevention
Do not breathe dust/fume/gas/mist/vapors/spray
Wash face, hands and any exposed skin thoroughly after handling
Wear protective gloves/protective clothing/eye protection/face protection
Keep only in original container

Precautionary Statements - Response
Immediately call a POISON CENTER or doctor/physician
Specific treatment (see Section 4 on this label)
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
Immediately call a POISON CENTER or doctor/physician
IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower
Wash contaminated clothing before reuse
IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
Immediately call a POISON CENTER or doctor/physician
IF SWALLOWED: Rinse mouth. DO NOT induce vomiting
Absorb spillage to prevent material damage

Precautionary Statements - Storage
Store locked up
Store in a corrosive resistant container.

Precautionary Statements - Disposal
Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)
Other Information
• May be harmful in contact with skin
• Harmful to aquatic life with long lasting effects
• Harmful to aquatic life

3. COMPOSITION/INFORMATION ON INGREDIENTS

The product contains no substances which at their given concentration, are considered to be hazardous to health.

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS No.</th>
<th>Weight-%</th>
<th>Trade Secret</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sodium hydroxide</td>
<td>1310-73-2</td>
<td>48</td>
<td></td>
</tr>
</tbody>
</table>

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

First aid measures

General advice  Immediate medical attention is required.
Eye contact    Flush immediately with water for 15 minutes. Lift upper and lower eyelids for complete rinsing. Get immediate medical attention.
Skin Contact   Flush with water for 15 minutes. Get medical attention. Remove contaminated clothing and wash before reuse.
Inhalation     Remove victim to fresh air. If breathing difficulty occurs or persists, get medical attention.
Ingestion      Rinse mouth with water. Give water to dilute. Do not induce vomiting. Get immediate medical attention. Never give anything by mouth to a semi-comatose, comatose, convulsing or unconscious person.
Self-protection of the first aider Use personal protective equipment as required. Avoid contact with skin, eyes or clothing.

Most important symptoms and effects, both acute and delayed
Symptoms Causes severe irritation and or burns.
Indication of any immediate medical attention and special treatment needed
Note to physicians Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated. Do not give chemical antidotes. Asphyxia from glottal edema may occur. Marked decrease in blood pressure may occur with moist rales, frothy sputum, and high pulse pressure.

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5. FIRE-FIGHTING MEASURES

Suitable extinguishing media
Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media  No information available.

Specific hazards arising from the chemical
If the stock solution container breaks, the solution should be handled with care as it is corrosive. Direct contact with water can cause a violent exothermic reaction.

Hazardous combustion products Toxic fumes of sodium oxide.

Explosion data
Sensitivity to Mechanical Impact None.
Sensitivity to Static Discharge None.

Protective equipment and precautions for firefighters
As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Cool containers with flooding quantities of water until well after fire is out.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions
Evacuate nonessential personnel. Ventilate area. Wear appropriate personal protection equipment.

Environmental precautions
See Section 12 for additional ecological information.

Methods for containment
Completely contain spilled material with dikes or sand bags, etc.

Methods for cleaning up
Recover as much material as possible into containers for disposal or reuse. Remaining material may be diluted with water and neutralized. Flush spill area with water. Neutralization products, both solid and liquid, must be recovered for disposal.

7. HANDLING AND STORAGE

Precautions for safe handling
Advice on safe handling
Do not get in eyes, on skin, or clothing. Do not breathe vapors or mists. Do not ingest. Wash thoroughly after handling. Wear protective clothing/equipment. Use with adequate ventilation. NEVER add water to product. ALWAYS add product, with constant stirring, slowly to surface of water to minimize heat generation and spattering.

Conditions for safe storage, including any incompatibilities
Storage Conditions
Keep containers tightly closed and properly labeled. Containers that have been emptied will retain product residue and should be handled as if they were full. Store in a cool, dry, well-ventilated place away from incompatible materials. Wash hands before eating, drinking, using tobacco, applying make-up or using the toilet. Do not store, use, and/or consume foods, beverages, tobacco in areas where this product is stored.

Incompatible materials
Acids, halogenated compounds, prolonged contact with aluminum, brass, bronze, copper, lead, tin, zinc or other alkali sensitive metals or alloys. Avoid contact with leather, wool, organic nitro compounds.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION
Control parameters

Exposure Guidelines

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>ACGIH TLV</th>
<th>OSHA PEL</th>
<th>NIOSH IDLH</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sodium hydroxide</td>
<td>Ceiling: 2 mg/m³</td>
<td>TWA: 2 mg/m³</td>
<td>IDLH: 10 mg/m³</td>
</tr>
<tr>
<td>1310-73-2</td>
<td>(vacated) Ceiling: 2 mg/m³</td>
<td>Ceiling: 2 mg/m³</td>
<td></td>
</tr>
</tbody>
</table>

Appropriate engineering controls

Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection  
Tight sealing safety goggles. Face protection shield. Avoid contact with eyes.

Skin and body protection  
Wear impervious protective clothing, including boots, gloves, lab coat, apron or coveralls, as appropriate, to prevent skin contact.

Respiratory protection  
If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

General Hygiene Considerations  
Wash contaminated clothing before reuse.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Values</th>
<th>Remarks • Method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>liquid</td>
<td></td>
</tr>
<tr>
<td>Appearance</td>
<td>No information available</td>
<td>Odor</td>
</tr>
<tr>
<td>Color</td>
<td>light brown</td>
<td>Odor threshold</td>
</tr>
<tr>
<td>Odor</td>
<td>Odorless</td>
<td>No information available</td>
</tr>
<tr>
<td>pH</td>
<td>14</td>
<td></td>
</tr>
<tr>
<td>Melting point/freezing point</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Boiling point / boiling range</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Flash point</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Flammability Limit in Air</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Upper flammability limit:</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Lower flammability limit:</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Vapor density</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>1.515</td>
<td></td>
</tr>
<tr>
<td>Water solubility</td>
<td>Soluble in water</td>
<td></td>
</tr>
<tr>
<td>Solubility in other solvents</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Partition coefficient</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Autoignition temperature</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Kinematic viscosity</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Dynamic viscosity</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Explosive properties</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Oxidizing properties</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Other Information</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Softening point</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Molecular weight</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>VOC Content (%)</td>
<td>No information available</td>
<td></td>
</tr>
</tbody>
</table>
10. STABILITY AND REACTIVITY

Reactivity
No data available

Chemical stability
Stable under recommended storage conditions.

Possibility of Hazardous Reactions
None under normal processing.

Conditions to avoid
Mixing with water, acid or incompatible materials may cause splattering and release of large amounts of heat. Will react with some metals forming flammable hydrogen gas. Carbon monoxide gas may form upon contact with reducing sugars or food and beverage products in enclosed spaces.

Incompatible materials
Acids, halogenated compounds, prolonged contact with aluminum, brass, bronze, copper, lead, tin, zinc or other alkali sensitive metals or alloys. Avoid contact with leather, wool, organic nitro compounds.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information
Harmful in contact with skin and if swallowed

Inhalation
May cause irritation of respiratory tract.

Eye contact
Risk of serious damage to eyes. Avoid contact with eyes.

Skin Contact
Avoid contact with skin. Contact causes severe skin irritation and possible burns.

Ingestion
May be harmful if swallowed.

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Oral LD50</th>
<th>Dermal LD50</th>
<th>Inhalation LC50</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sodium hydroxide 1310-73-2</td>
<td>-</td>
<td>= 1350 mg/kg (Rabbit)</td>
<td>-</td>
</tr>
</tbody>
</table>

Information on toxicological effects

Symptoms
No information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization
No information available.

Germ cell mutagenicity
No information available.

Carcinogenicity
No information available.

Reproductive toxicity
No information available.

STOT - single exposure
No information available.

STOT - repeated exposure
No information available.

Aspiration hazard
No information available.

Numerical measures of toxicity - Product Information

The following values are calculated based on chapter 3.1 of the GHS document.

ATEmix (dermal) 2812 mg/kg
12. ECOLOGICAL INFORMATION

Ecotoxicity

0% of the mixture consists of components(s) of unknown hazards to the aquatic environment

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Algae/aquatic plants</th>
<th>Fish</th>
<th>Crustacea</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sodium hydroxide 1310-73-2</td>
<td>-</td>
<td>45.4: 96 h Oncorhynchus mykiss mg/L LC50 static</td>
<td>-</td>
</tr>
</tbody>
</table>

Persistence and degradability

No information available.

Bioaccumulation

No information available.

Other adverse effects

No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Disposal of wastes

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated packaging

Do not reuse container.

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>California Hazardous Waste Status</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sodium hydroxide 1310-73-2</td>
<td>Toxic Corrosive</td>
</tr>
</tbody>
</table>

14. TRANSPORT INFORMATION

DOT

Regulated

UN/ID No. UN1824

Proper shipping name Sodium Hydroxide Solution

Hazard Class 8

Packing Group II

15. REGULATORY INFORMATION

International Inventories

TSCA Complies

DSL/NDSL Complies

EINECS/ELINCS Complies

ENCS Does not comply

IECSC Complies

KECL Complies

PICCS Complies

AICS Complies
Legend:
TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313
Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

SARA 311/312 Hazard Categories

<table>
<thead>
<tr>
<th>Hazard Category</th>
<th>Yes/No</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acute health hazard</td>
<td>Yes</td>
</tr>
<tr>
<td>Chronic Health Hazard</td>
<td>No</td>
</tr>
<tr>
<td>Fire hazard</td>
<td>No</td>
</tr>
<tr>
<td>Sudden release of pressure hazard</td>
<td>No</td>
</tr>
<tr>
<td>Reactive Hazard</td>
<td>No</td>
</tr>
</tbody>
</table>

CWA (Clean Water Act)
This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

CWA - Reportable Quantities | CWA - Toxic Pollutants | CWA - Priority Pollutants | CWA - Hazardous Substances
Sodium hydroxide 1310-73-2 | 1000 lb | - | - | X

CERCLA
This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Hazardous Substances RQs</th>
<th>CERCLA/SARA RQ</th>
<th>Reportable Quantity (RQ)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sodium hydroxide</td>
<td>1000 lb</td>
<td></td>
<td>RQ 1000 lb final RQ</td>
</tr>
<tr>
<td>1310-73-2</td>
<td></td>
<td>-</td>
<td>RQ 454 kg final RQ</td>
</tr>
</tbody>
</table>

US State Regulations

California Proposition 65
This product does not contain any Proposition 65 chemicals

U.S. State Right-to-Know Regulations

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>New Jersey</th>
<th>Massachusetts</th>
<th>Pennsylvania</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sodium hydroxide</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>1310-73-2</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

U.S. EPA Label Information

EPA Pesticide Registration Number Not Applicable

16. OTHER INFORMATION

<table>
<thead>
<tr>
<th>NFPA</th>
<th>Health hazards 3</th>
<th>Flammability 0</th>
<th>Instability 1</th>
<th>Physical and Chemical Properties</th>
</tr>
</thead>
<tbody>
<tr>
<td>HMIS</td>
<td>Health hazards 3</td>
<td>Flammability 0</td>
<td>Physical hazards 1</td>
<td>Personal protection X</td>
</tr>
</tbody>
</table>

Prepared By kcs
Issue Date 17-Mar-2014
Revision Date 07-Apr-2015
Revision Note
No information available

Disclaimer
The information provided in this Material Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet