1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Product Name ALKALI 120

Other means of identification
Product Code 012A
UN/ID No. UN1824
Synonyms None

Recommended use of the chemical and restrictions on use
Recommended Use Chelated Caustic Alkali with Wetting Agent.
Uses advised against No information available

Manufacturer Address
Anderson Chemical Company, 325 South Davis Avenue, Litchfield, MN 55355 (320-693-2477)

Emergency telephone number
Chemtrec 1-800-424-9300

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status
This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

| Skin corrosion/irritation                        | Category 1 Sub-category A |
| Serious eye damage/eye irritation                | Category 1                |
| Corrosive to metals                             | Category 1                |

Label elements

Emergency Overview

Danger

Hazard statements
Causes severe skin burns and eye damage
May be corrosive to metals

Appearance No information available
Physical state liquid
Odor Odorless

Precautionary Statements - Prevention
Do not breathe dust/fume/gas/mist/vapors/spray
Wash face, hands and any exposed skin thoroughly after handling
Wear protective gloves/protective clothing/eye protection/face protection
Keep only in original container
Precautionary Statements - Response
Immediately call a POISON CENTER or doctor/physician
Specific treatment (see Section 4 on this label)
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
Immediately call a POISON CENTER or doctor/physician
IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower
Absorb spillage to prevent material damage
Wash contaminated clothing before reuse
IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
Immediately call a POISON CENTER or doctor/physician
IF SWALLOWED: Rinse mouth. DO NOT induce vomiting
Precautionary Statements - Storage
Store locked up
Store in a corrosive resistant container.
Precautionary Statements - Disposal
Dispose of contents/container to an approved waste disposal plant
Hazards not otherwise classified (HNOC)
Other Information
• May be harmful in contact with skin
• Harmful to aquatic life with long lasting effects
• Harmful to aquatic life

3. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS No.</th>
<th>Weight-%</th>
<th>Trade Secret</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sodium hydroxide</td>
<td>1310-73-2</td>
<td>47</td>
<td></td>
</tr>
</tbody>
</table>

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

First aid measures

General advice
Immediate medical attention is required.

Eye contact
Flush immediately with water for 15 minutes. Lift upper and lower eyelids for complete rinsing. Get immediate medical attention.

Skin Contact
Flush with water for 15 minutes. Get medical attention. Remove contaminated clothing and wash before reuse.

Inhalation
Remove victim to fresh air. If breathing difficulty occurs or persists, get medical attention.

Ingestion
Rinse mouth with water. Give water to dilute. Do not induce vomiting. Get immediate medical attention. Never give anything by mouth to a semi-comatose, comatose, convulsing or unconscious person.

Self-protection of the first aider
Use personal protective equipment as required. Avoid contact with skin, eyes or clothing.

Most important symptoms and effects, both acute and delayed
No information available.

Indication of any immediate medical attention and special treatment needed
Note to physicians

Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated. Do not give chemical antidotes. Asphyxia from glottal edema may occur. Marked decrease in blood pressure may occur with moist rales, frothy sputum, and high pulse pressure.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media
Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media No information available.

Specific hazards arising from the chemical
If the stock solution container breaks, the solution should be handled with care as it is corrosive. Direct contact with water can cause a violent exothermic reaction.

Hazardous combustion products Toxic fumes of sodium oxide.

Explosion data
Sensitivity to Mechanical Impact None.
Sensitivity to Static Discharge None.

Protective equipment and precautions for firefighters
As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Cool containers with flooding quantities of water until well after fire is out.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Evacuate nonessential personnel. Ventilate area. Wear appropriate personal protection equipment.

Environmental precautions See Section 12 for additional ecological information.

Methods for containment Completely contain spilled material with dikes or sand bags, etc.

Methods for cleaning up Recover as much material as possible into containers for disposal or reuse. Remaining material may be diluted with water and neutralized. Flush spill area with water. Neutralization products, both solid and liquid, must be recovered for disposal.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Do not get in eyes, on skin, or clothing. Do not breathe vapors or mists. Do not ingest. Wash thoroughly after handling. Wear protective clothing/equipment. Use with adequate ventilation. NEVER add water to product. ALWAYS add product, with constant stirring, slowly to surface of water to minimize heat generation and spattering.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed and properly labeled. Containers that have been emptied will retain product residue and should be handled as if they were full. Store in a cool, dry, well-ventilated place away from incompatible materials. Wash hands before eating, drinking, using tobacco, applying make-up or using the toilet. Do not store, use, and/or consume foods, beverages, tobacco in areas where this product is stored.
Incompatible materials
Acids, halogenated compounds, prolonged contact with aluminum, brass, bronze, copper, lead, tin, zinc or other alkali sensitive metals or alloys. Avoid contact with leather, wool, organic nitro compounds.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>ACGIH TLV</th>
<th>OSHA PEL</th>
<th>NIOSH IDLH</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sodium hydroxide</td>
<td>Ceiling: 2 mg/m³</td>
<td>TWA: 2 mg/m³</td>
<td>IDLH: 10 mg/m³</td>
</tr>
<tr>
<td>1310-73-2</td>
<td>(vacated) Ceiling: 2 mg/m³</td>
<td>Ceiling: 2 mg/m³</td>
<td></td>
</tr>
</tbody>
</table>

Appropriate engineering controls
Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection
Tight sealing safety goggles. Face protection shield. Avoid contact with eyes.

Skin and body protection
Wear impervious protective clothing, including boots, gloves, lab coat, apron or coveralls, as appropriate, to prevent skin contact.

Respiratory protection
If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

General Hygiene Considerations
Wash contaminated clothing before reuse.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Values</th>
<th>Remarks • Method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>liquid</td>
<td></td>
</tr>
<tr>
<td>Appearance</td>
<td>No information available</td>
<td>Odor: Odorless</td>
</tr>
<tr>
<td>Color</td>
<td>light brown</td>
<td>Odor threshold: No information available</td>
</tr>
<tr>
<td>pH</td>
<td>14</td>
<td></td>
</tr>
<tr>
<td>Melting point/freezing point</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Boiling point / boiling range</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Flash point</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Flammability Limit in Air</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Upper flammability limit:</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Lower flammability limit:</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Vapor density</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>1.510</td>
<td></td>
</tr>
<tr>
<td>Water solubility</td>
<td>Soluble in water</td>
<td></td>
</tr>
<tr>
<td>Solubility in other solvents</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Partition coefficient</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Autoignition temperature</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Kinematic viscosity</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Dynamic viscosity</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Explosive properties</td>
<td>No information available</td>
<td></td>
</tr>
</tbody>
</table>
10. STABILITY AND REACTIVITY

Reactivity
No data available

Chemical stability
Stable under recommended storage conditions.

Possibility of Hazardous Reactions
None under normal processing.

Conditions to avoid
Mixing with water, acid or incompatible materials may cause splattering and release of large amounts of heat. Will react with some metals forming flammable hydrogen gas. Carbon monoxide gas may form upon contact with reducing sugars or food and beverage products in enclosed spaces.

Incompatible materials
Acids, halogenated compounds, prolonged contact with aluminum, brass, bronze, copper, lead, tin, zinc or other alkali sensitive metals or alloys. Avoid contact with leather, wool, organic nitro compounds.

Hazardous Decomposition Products
Toxic fumes of sodium oxide.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information
Harmful by inhalation, in contact with skin and if swallowed

Inhalation
May cause irritation.

Eye contact
Risk of serious damage to eyes. Avoid contact with eyes.

Skin Contact
Avoid contact with skin. Contact causes severe skin irritation and possible burns.

Ingestion
May be harmful if swallowed.

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Oral LD50</th>
<th>Dermal LD50</th>
<th>Inhalation LC50</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sodium hydroxide</td>
<td>-</td>
<td>= 1350 mg/kg (Rabbit)</td>
<td>-</td>
</tr>
<tr>
<td>1310-73-2</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Information on toxicological effects

Symptoms
No information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation
Causes burns.

Serious eye damage/eye irritation
Risk of serious damage to eyes.

Corrosivity
Risk of serious damage to eyes.

Sensitization
No information available.

Germ cell mutagenicity
No information available.
Carcinogenicity  No information available.
Reproductive toxicity  No information available.
STOT - single exposure  No information available.
STOT - repeated exposure  No information available.
Aspiration hazard  No information available.

Numerical measures of toxicity - Product Information

The following values are calculated based on chapter 3.1 of the GHS document .
ATEmix (dermal)  2872 mg/kg

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Algae/aquatic plants</th>
<th>Fish</th>
<th>Crustacea</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sodium hydroxide 1310-73-2</td>
<td>-</td>
<td>45.4: 96 h Oncorhynchus mykiss mg/L LC50 static</td>
<td>-</td>
</tr>
</tbody>
</table>

Ecotoxicity

0% of the mixture consists of components(s) of unknown hazards to the aquatic environment

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Algae/aquatic plants</th>
<th>Fish</th>
<th>Crustacea</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sodium hydroxide 1310-73-2</td>
<td>-</td>
<td>45.4: 96 h Oncorhynchus mykiss mg/L LC50 static</td>
<td>-</td>
</tr>
</tbody>
</table>

Persistence and degradability
No information available.

Bioaccumulation
No information available.

Other adverse effects  No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Disposal of wastes  Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated packaging  Do not reuse container.

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>California Hazardous Waste Status</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sodium hydroxide 1310-73-2</td>
<td>Toxic Corrosive</td>
</tr>
</tbody>
</table>

14. TRANSPORT INFORMATION

<table>
<thead>
<tr>
<th>DOT</th>
<th>UN/ID No.</th>
<th>Proper shipping name</th>
<th>Hazard Class</th>
<th>Packing Group</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Regulated</td>
<td>Sodium Hydroxide Solution</td>
<td>8</td>
<td>II</td>
</tr>
<tr>
<td></td>
<td>UN1824</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
15. REGULATORY INFORMATION

International Inventories

<table>
<thead>
<tr>
<th>Inventory</th>
<th>Status</th>
</tr>
</thead>
<tbody>
<tr>
<td>TSCA</td>
<td>Complies</td>
</tr>
<tr>
<td>DSL/NDSL</td>
<td>Complies</td>
</tr>
<tr>
<td>EINECS/ELINCS</td>
<td>Complies</td>
</tr>
<tr>
<td>ENCS</td>
<td>Does not comply</td>
</tr>
<tr>
<td>IECS</td>
<td>Complies</td>
</tr>
<tr>
<td>KECL</td>
<td>Complies</td>
</tr>
<tr>
<td>PICCS</td>
<td>Complies</td>
</tr>
<tr>
<td>AICS</td>
<td>Complies</td>
</tr>
</tbody>
</table>

Legend:
- TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
- DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
- EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
- ENCS - Japan Existing and New Chemical Substances
- IECSC - China Inventory of Existing Chemical Substances
- KECL - Korean Existing and Evaluated Chemical Substances
- PICCS - Philippines Inventory of Chemicals and Chemical Substances
- AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313
Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

SARA 311/312 Hazard Categories

<table>
<thead>
<tr>
<th>Hazard Category</th>
<th>Yes</th>
<th>No</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acute health hazard</td>
<td>Yes</td>
<td></td>
</tr>
<tr>
<td>Chronic Health Hazard</td>
<td>No</td>
<td></td>
</tr>
<tr>
<td>Fire hazard</td>
<td>No</td>
<td></td>
</tr>
<tr>
<td>Sudden release of pressure hazard</td>
<td>No</td>
<td></td>
</tr>
<tr>
<td>Reactive Hazard</td>
<td>No</td>
<td></td>
</tr>
</tbody>
</table>

CWA (Clean Water Act)
This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CWA - Reportable Quantities</th>
<th>CWA - Toxic Pollutants</th>
<th>CWA - Priority Pollutants</th>
<th>CWA - Hazardous Substances</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sodium hydroxide 1310-73-2</td>
<td>1000 lb</td>
<td>-</td>
<td>-</td>
<td>X</td>
</tr>
</tbody>
</table>

CERCLA
This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Hazardous Substances RQs</th>
<th>CERCLA/SARA RQ</th>
<th>Reportable Quantity (RQ)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sodium hydroxide 1310-73-2</td>
<td>1000 lb</td>
<td>-</td>
<td>RQ 1000 lb final RQ</td>
</tr>
</tbody>
</table>

US State Regulations

California Proposition 65
This product does not contain any Proposition 65 chemicals

U.S. State Right-to-Know Regulations

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>New Jersey</th>
<th>Massachusetts</th>
<th>Pennsylvania</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sodium hydroxide 1310-73-2</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
</tbody>
</table>

U.S. EPA Label Information

EPA Pesticide Registration Number Not Applicable
16. OTHER INFORMATION

<table>
<thead>
<tr>
<th>NFPA</th>
<th>Health hazards</th>
<th>Flammability</th>
<th>Instability</th>
<th>Physical and Chemical Properties</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Health hazards</td>
<td>Flammability</td>
<td>Physical hazards</td>
<td></td>
</tr>
</tbody>
</table>

Prepared By: kcs
Issue Date: 14-Mar-2014
Revision Date: 02-Apr-2015
Revision Note: No information available

Disclaimer
The information provided in this Material Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet