SAFETY DATA SHEET

Issue Date 28-Oct-2014  Revision Date 28-Oct-2014  Version 1

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Product Name ROL-A162 LF

Other means of identification
Product Code 286
UN/ID No. UN1814
Synonyms None

Recommended use of the chemical and restrictions on use
Recommended Use Liquid Alkaline Membrane Cleaner.
Uses advised against No information available

Manufacturer Address
Anderson Chemical Company, 325 South Davis Avenue, Litchfield, MN 55355 (320-693-2477)

Emergency telephone number
Chemtrec 1-800-424-9300

2. HAZARDS IDENTIFICATION

Classification
Skin corrosion/irritation Category 1 Sub-category A
Serious eye damage/eye irritation Category 1
Corrosive to metals Category 1

Label elements

Danger

Hazard statements
Causes severe skin burns and eye damage
May be corrosive to metals

Appearance No information available  Physical state liquid  Odor Odorless

Precautionary Statements - Prevention
Do not breathe dust/fume/gas/mist/vapors/spray
Wash face, hands and any exposed skin thoroughly after handling
Wear protective gloves/protective clothing/eye protection/face protection
Keep only in original container

Precautionary Statements - Response
Immediately call a POISON CENTER or doctor/physician
Specific treatment (see Section 4 on this label)
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
Immediately call a POISON CENTER or doctor/physician
IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. Wash contaminated clothing before reuse.

IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or doctor/physician.

IF SWALLOWED: Rinse mouth. DO NOT induce vomiting. Absorb spillage to prevent material damage.

Precautionary Statements - Storage
Store locked up. Store in a corrosive resistant container.

Precautionary Statements - Disposal
Dispose of contents/container to an approved waste disposal plant.

Hazards not otherwise classified (HNOC)
Other Information
Unknown Acute Toxicity
3.3% of the mixture consists of ingredient(s) of unknown toxicity

3. COMPOSITION/INFORMATION ON INGREDIENTS

This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS No.</th>
<th>Weight-%</th>
<th>Trade Secret</th>
</tr>
</thead>
<tbody>
<tr>
<td>Potassium hydroxide</td>
<td>1310-58-3</td>
<td>9.4</td>
<td>Trade Secret</td>
</tr>
</tbody>
</table>

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

First aid measures

General advice
Immediate medical attention is required.

Eye contact
Flush immediately with water for 15 minutes. Lift upper and lower eyelids for complete rinsing. Get immediate medical attention.

Skin Contact
Flush with water for 15 minutes. If irritation persists after rinsing, get medical attention. Remove contaminated clothing and wash before reuse.

Inhalation
Remove victim to fresh air. If breathing difficulty occurs or persists, get medical attention.

Ingestion
Rinse mouth with water. Give water to dilute. Do not induce vomiting. Get immediate medical attention. Never give anything by mouth to a semi-comatose, comatose, convulsing or unconscious person.

Self-protection of the first aider
Use personal protective equipment as required. Avoid contact with skin, eyes or clothing.

Most important symptoms and effects, both acute and delayed

Symptoms
Corrosive. Causes irritation (possibly severe), burns to the eyes. May cause permanent eye damage. Causes irritation (possibly severe), burns to the skin. Causes irritation (possibly severe), burns, pulmonary edema to the respiratory tract. Causes irritation (possibly severe), burns, nausea, vomiting to the gastrointestinal tract. The severity of effects depend on concentration and how soon after exposure the area is washed.

Indication of any immediate medical attention and special treatment needed

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Note to physicians
Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated. Do not give chemical antidotes. Asphyxia from glottal edema may occur. Marked decrease in blood pressure may occur with moist rales, frothy sputum, and high pulse pressure.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media
Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media None known.

Specific hazards arising from the chemical
If the stock solution container breaks, the solution should be handled with care as it is corrosive. Direct contact with water can cause a violent exothermic reaction.

Explosion data
Sensitivity to Mechanical Impact None.
Sensitivity to Static Discharge None.

Protective equipment and precautions for firefighters
As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Use water spray to cool fire exposed containers.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions
Evacuate nonessential personnel. Ventilate area. Wear appropriate personal protection equipment.

Other Information
Not Applicable.

Environmental precautions
Do not allow into any sewer, on the ground or into any body of water. Prevent further leakage or spillage if safe to do so. See Section 12 for additional ecological information.

Methods for containment
Completely contain spilled material with dikes or sand bags, etc.

Methods for cleaning up
Recover as much material as possible into containers for disposal or reuse. Remaining material may be diluted with water and neutralized. Flush spill area with water. Neutralization products, both solid and liquid, must be recovered for disposal.

7. HANDLING AND STORAGE

Precautions for safe handling
Do not get in eyes, on skin, or clothing. Do not breathe vapors or mists. Do not ingest. Wash thoroughly after handling. Wear protective clothing/equipment. Use with adequate ventilation. NEVER add water to product. ALWAYS add product, with constant stirring, slowly to surface of water to minimize heat generation and spattering.

Conditions for safe storage, including any incompatibilities

Storage Conditions
Keep containers tightly closed and properly labeled. Containers that have been emptied will retain product residue and should be handled as if they were full. Store in a cool, dry, well-ventilated place away from incompatible materials. Wash hands before eating, drinking, using tobacco, applying make-up or using the toilet. Do not store, use, and/or consume foods, beverages, tobacco in areas where this product is stored.
Incompatible materials

Acids, halogenated compounds, prolonged contact with aluminum, brass, bronze, copper, lead, tin, zinc or other alkali sensitive metals or alloys. Avoid contact with leather, wool, organic nitro compounds.

### 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

**Control parameters**

**Exposure Guidelines**

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>ACGIH TLV</th>
<th>OSHA PEL</th>
<th>NIOSH IDLH</th>
</tr>
</thead>
<tbody>
<tr>
<td>Potassium hydroxide</td>
<td>Ceiling: 2 mg/m³</td>
<td>(vacated) Ceiling: 2 mg/m³</td>
<td>Ceiling: 2 mg/m³</td>
</tr>
<tr>
<td>1310-58-3</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Appropriate engineering controls**

Showers
Eyewash stations
Ventilation systems.

**Individual protection measures, such as personal protective equipment**

- **Eye/face protection**
  Wear protective splash proof safety goggles. Additional full face protection is recommended if splashing is a possibility.

- **Skin and body protection**
  Wear protective gloves and protective clothing. Protective shoes or boots.

- **Respiratory protection**
  If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

**General Hygiene Considerations**

Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product.

### 9. PHYSICAL AND CHEMICAL PROPERTIES

**Information on basic physical and chemical properties**

<table>
<thead>
<tr>
<th>Property</th>
<th>Values</th>
<th>Remarks • Method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>liquid</td>
<td></td>
</tr>
<tr>
<td>Appearance</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Color</td>
<td>clear Pale amber</td>
<td>Odorless</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>pH</td>
<td>12.2</td>
<td>1% Solution</td>
</tr>
<tr>
<td>Melting point/freezing point</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Boiling point / boiling range</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Flash point</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Flammability Limit in Air</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Upper flammability limit:</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Lower flammability limit:</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Vapor density</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>1.109</td>
<td></td>
</tr>
<tr>
<td>Water solubility</td>
<td>Soluble in water</td>
<td></td>
</tr>
<tr>
<td>Solubility in other solvents</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Partition coefficient</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Autoignition temperature</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Kinematic viscosity</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Dynamic viscosity</td>
<td>No information available</td>
<td></td>
</tr>
</tbody>
</table>
Explosive properties: No information available
Oxidizing properties: No information available

Other Information:
- Softening point: No information available
- Molecular weight: No information available
- VOC Content (%): No information available
- Density: No information available
- Bulk density: No information available

10. STABILITY AND REACTIVITY

Reactivity:
No data available

Chemical stability:
Stable under normal conditions of use and storage.

Possibility of Hazardous Reactions:
None under normal processing.

Conditions to avoid:
Mixing with water, acid or incompatible materials may cause splattering and release of large amounts of heat. Will react with some metals forming flammable hydrogen gas. Carbon monoxide gas may form upon contact with reducing sugars or food and beverage products in enclosed spaces.

Incompatible materials:
Acids, halogenated compounds, prolonged contact with aluminum, brass, bronze, copper, lead, tin, zinc or other alkali sensitive metals or alloys. Avoid contact with leather, wool, organic nitro compounds.

Hazardous Decomposition Products:
Thermal decomposition can lead to release of irritating and toxic gases and vapors. Carbon oxides.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure:

Product Information:
No data available

Inhalation:
May cause irritation of respiratory tract.

Eye contact:
Corrosive to the eyes and may cause severe damage including blindness.

Skin Contact:
Contact causes severe skin irritation and possible burns.

Ingestion:
Ingestion causes burns of the upper digestive and respiratory tracts.

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Oral LD50</th>
<th>Dermal LD50</th>
<th>Inhalation LC50</th>
</tr>
</thead>
<tbody>
<tr>
<td>Potassium hydroxide</td>
<td>= 214 mg/kg (Rat)</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>1310-58-3</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Information on toxicological effects:

Symptoms:
No information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure:

Sensitization:
No information available.

Germ cell mutagenicity:
No information available.

Carcinogenicity:
No information available.

Reproductive toxicity:
No information available.
STOT - single exposure  No information available.
STOT - repeated exposure  No information available.
Aspiration hazard  No information available.

Numerical measures of toxicity - Product Information

Unknown Acute Toxicity  3.3% of the mixture consists of ingredient(s) of unknown toxicity
The following values are calculated based on chapter 3.1 of the GHS document.

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Algae/aquatic plants</th>
<th>Fish</th>
<th>Crustacea</th>
</tr>
</thead>
<tbody>
<tr>
<td>Potassium hydroxide</td>
<td></td>
<td>80: 96 h Gambusia affinis mg/L</td>
<td>-</td>
</tr>
<tr>
<td>1310-58-3</td>
<td></td>
<td>LC50 static</td>
<td>-</td>
</tr>
</tbody>
</table>

12. ECOLOGICAL INFORMATION

Ecotoxicity
Harmful to aquatic life with long lasting effects
3.3% of the mixture consists of components(s) of unknown hazards to the aquatic environment

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Partition coefficient</th>
</tr>
</thead>
<tbody>
<tr>
<td>Potassium hydroxide</td>
<td>0.65</td>
</tr>
<tr>
<td>1310-58-3</td>
<td>0.83</td>
</tr>
</tbody>
</table>

Persistence and degradability
No information available.

Bioaccumulation
No information available.

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Disposal of wastes  Disposal should be in accordance with applicable regional, national and local laws and regulations.
Contaminated packaging  Do not reuse container.

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>California Hazardous Waste Status</th>
</tr>
</thead>
<tbody>
<tr>
<td>Potassium hydroxide</td>
<td>Toxic</td>
</tr>
<tr>
<td>1310-58-3</td>
<td>Corrosive</td>
</tr>
</tbody>
</table>

14. TRANSPORT INFORMATION

DOT
Regulated
UN/ID No.  UN1814
Proper shipping name  Potassium Hydroxide, Solution
Hazard Class  8
Packing Group  II
15. REGULATORY INFORMATION

International Inventories

<table>
<thead>
<tr>
<th>Inventory</th>
<th>Compliance</th>
</tr>
</thead>
<tbody>
<tr>
<td>TSCA</td>
<td>Does not comply</td>
</tr>
<tr>
<td>DSL/NDSL</td>
<td>Does not comply</td>
</tr>
<tr>
<td>EINECS/ELINCS</td>
<td>Does not comply</td>
</tr>
<tr>
<td>ENCS</td>
<td>Does not comply</td>
</tr>
<tr>
<td>IECSC</td>
<td>Does not comply</td>
</tr>
<tr>
<td>KECL</td>
<td>Does not comply</td>
</tr>
<tr>
<td>PICCS</td>
<td>Does not comply</td>
</tr>
<tr>
<td>AICS</td>
<td>Does not comply</td>
</tr>
</tbody>
</table>

Legend:

- TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
- DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
- EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
- ENCS - Japan Existing and New Chemical Substances
- IECSC - China Inventory of Existing Chemical Substances
- KECL - Korean Existing and Evaluated Chemical Substances
- PICCS - Philippines Inventory of Chemicals and Chemical Substances
- AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313
Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

SARA 311/312 Hazard Categories

<table>
<thead>
<tr>
<th>Hazard Category</th>
<th>Compliance</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acute health hazard</td>
<td>Yes</td>
</tr>
<tr>
<td>Chronic Health Hazard</td>
<td>No</td>
</tr>
<tr>
<td>Fire hazard</td>
<td>No</td>
</tr>
<tr>
<td>Sudden release of pressure hazard</td>
<td>No</td>
</tr>
<tr>
<td>Reactive Hazard</td>
<td>Yes</td>
</tr>
</tbody>
</table>

CWA (Clean Water Act)
This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CWA - Reportable Quantities</th>
<th>CWA - Toxic Pollutants</th>
<th>CWA - Priority Pollutants</th>
<th>CWA - Hazardous Substances</th>
</tr>
</thead>
<tbody>
<tr>
<td>Potassium hydroxide</td>
<td>1000 lb</td>
<td>-</td>
<td>-</td>
<td>X</td>
</tr>
<tr>
<td>1310-58-3</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

CERCLA
This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Hazardous Substances RQs</th>
<th>CERCLA/SARA RQ</th>
<th>Reportable Quantity (RQ)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Potassium hydroxide</td>
<td>1000 lb</td>
<td>-</td>
<td>RQ 1000 lb final RQ</td>
</tr>
<tr>
<td>1310-58-3</td>
<td></td>
<td></td>
<td>RQ 454 kg final RQ</td>
</tr>
</tbody>
</table>

US State Regulations

California Proposition 65
This product does not contain any Proposition 65 chemicals

U.S. State Right-to-Know Regulations
<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>New Jersey</th>
<th>Massachusetts</th>
<th>Pennsylvania</th>
</tr>
</thead>
<tbody>
<tr>
<td>Potassium hydroxide</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
</tbody>
</table>

U.S. EPA Label Information
EPA Pesticide Registration Number Not Applicable

16. OTHER INFORMATION

NFPA
- Health hazards 3
- Flammability 0
- Instability 0
- Physical and Chemical Properties -

HMIS
- Health hazards 3
- Flammability 0
- Physical hazards 0
- Personal protection X

Prepared By: lmt
Issue Date: 28-Oct-2014
Revision Date: 28-Oct-2014
Revision Note: No information available

Disclaimer
The information provided in this Material Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet