SAFETY DATA SHEET

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Product Name: SC-1240

Other means of identification:
Product Code: 232
UN/ID No.: UN1824
Synonyms: None

Recommended use of the chemical and restrictions on use:
Recommended Use: Boiler system deposit inhibitor.
Uses advised against: No information available

Manufacturer Address:
Anderson Chemical Company, 325 South Davis Avenue, Litchfield, MN 55355 (320-693-2477)

Emergency telephone number:
Chemtrec 1-800-424-9300

2. HAZARDS IDENTIFICATION

Classification:
OSHA Regulatory Status: This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

<table>
<thead>
<tr>
<th>Hazard</th>
<th>Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Skin corrosion/irritation</td>
<td>Category 1 Sub-category A</td>
</tr>
<tr>
<td>Serious eye damage/eye irritation</td>
<td>Category 1</td>
</tr>
<tr>
<td>Corrosive to metals</td>
<td>Category 1</td>
</tr>
</tbody>
</table>

Label elements:

<table>
<thead>
<tr>
<th>Hazard</th>
<th>Label element</th>
</tr>
</thead>
<tbody>
<tr>
<td>Danger</td>
<td></td>
</tr>
</tbody>
</table>

| Hazard statements                |               |
| Causes severe skin burns and eye damage |               |
| May be corrosive to metals      |               |

Emergency Overview:

Appearance: No information available
Physical state: liquid
Odor: Slight Lignin

Precautionary Statements - Prevention:
Do not breathe dust/fume/gas/mist/vapors/spray
Wash face, hands and any exposed skin thoroughly after handling
Wear protective gloves/protective clothing/eye protection/face protection
Keep only in original container
Precautionary Statements - Response
Immediately call a POISON CENTER or doctor/physician
Specific treatment (see Section 4 on this label)
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
Immediately call a POISON CENTER or doctor/physician
IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower
Wash contaminated clothing before reuse
IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
Immediately call a POISON CENTER or doctor/physician
IF SWALLOWED: Rinse mouth. DO NOT induce vomiting
Absorb spillage to prevent material damage

Precautionary Statements - Storage
Store locked up
Store in a corrosive resistant container.

Precautionary Statements - Disposal
Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)
Other Information
• May be harmful in contact with skin
• Harmful to aquatic life with long lasting effects
• Harmful to aquatic life
Unknown Acute Toxicity 12.2% of the mixture consists of ingredient(s) of unknown toxicity

3. COMPOSITION/INFORMATION ON INGREDIENTS
This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS No.</th>
<th>Weight-%</th>
<th>Trade Secret</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sodium hydroxide</td>
<td>1310-73-2</td>
<td>25.8</td>
<td></td>
</tr>
</tbody>
</table>

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

First aid measures

General advice
Immediate medical attention is required.

Eye contact
Flush immediately with water for 15 minutes. Lift upper and lower eyelids for complete rinsing. Get immediate medical attention.

Skin Contact
Flush with water for 15 minutes. Get medical attention. Remove contaminated clothing and wash before reuse.

Inhalation
Remove victim from immediate source of exposure to fresh air. If breathing is difficult, administer oxygen if available. If victim is not breathing, administer CPR. If individual experiences nausea, headache, or dizziness, get immediate medical attention.

Ingestion
Rinse mouth with water. Give water to dilute. Do not induce vomiting. Get immediate medical attention. Never give anything by mouth to a semi-comatose, comatose, convulsing or unconscious person.

Self-protection of the first aider
Use personal protective equipment as required. Avoid contact with skin, eyes or clothing.

Most important symptoms and effects, both acute and delayed
Symptoms

Corrosive. Causes irritation (possibly severe), burns to the eyes. May cause permanent eye damage. Causes irritation (possibly severe), burns to the skin. Causes irritation (possibly severe), burns, pulmonary edema to the respiratory tract. Causes irritation (possibly severe), burns, nausea, vomiting to the gastrointestinal tract. The severity of effects depend on concentration and how soon after exposure the area is washed.

Indication of any immediate medical attention and special treatment needed

Note to physicians

Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated. Do not give chemical antidotes. Asphyxia from glottal edema may occur. Marked decrease in blood pressure may occur with moist rales, frothy sputum, and high pulse pressure.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media

No information available.

Specific hazards arising from the chemical

If the stock solution container breaks, the solution should be handled with care as it is corrosive. Direct contact with water can cause a violent exothermic reaction.

Hazardous combustion products

Toxic fumes of sodium oxide.

Explosion data

Sensitivity to Mechanical Impact: None.

Sensitivity to Static Discharge: None.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Use water spray to cool fire exposed containers. Move containers from fire area if you can do it without risk.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions

Evacuate nonessential personnel. Ventilate area. Wear appropriate personal protection equipment.

Environmental precautions

See Section 12 for additional ecological information.

Methods for containment

Absorb spill with inert material (e.g. dry sand or earth), then place in a chemical waste container. Stop leak if you can do it without risk.

Methods for cleaning up

Recover as much material as possible into containers for disposal or reuse. Remaining material may be diluted with water and neutralized. Flush spill area with water. Neutralization products, both solid and liquid, must be recovered for disposal.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling

Do not get in eyes, on skin, or clothing. Do not breathe vapors or mists. Do not ingest. Wash thoroughly after handling. Wear protective clothing/equipment. Use with adequate ventilation. NEVER add water to product. ALWAYS add product, with constant stirring, slowly to surface of water to minimize heat generation and spattering.
Conditions for safe storage, including any incompatibilities

Storage Conditions
Keep containers tightly closed and properly labeled. Containers that have been emptied will retain product residue and should be handled as if they were full. Store in a cool, dry, well-ventilated place away from incompatible materials. Wash hands before eating, drinking, using tobacco, applying make-up or using the toilet. Do not store, use, and/or consume foods, beverages, tobacco in areas where this product is stored.

Incompatible materials
Acids, halogenated compounds, prolonged contact with aluminum, brass, bronze, copper, lead, tin, zinc or other alkali sensitive metals or alloys. Avoid contact with leather, wool, organic nitro compounds.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>ACGIH TLV</th>
<th>OSHA PEL</th>
<th>NIOSH IDLH</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sodium hydroxide</td>
<td>Ceiling: 2 mg/m³</td>
<td>TWA: 2 mg/m³</td>
<td>IDLH: 10 mg/m³</td>
</tr>
<tr>
<td>1310-73-2</td>
<td>(vacated) Ceiling: 2 mg/m³</td>
<td>Ceiling: 2 mg/m³</td>
<td></td>
</tr>
</tbody>
</table>

Appropriate engineering controls

Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection
Wear safety glasses with side shields (or goggles). Avoid contact with eyes.

Skin and body protection
Suitable protective clothing.

Respiratory protection
If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

General Hygiene Considerations
Wash contaminated clothing before reuse.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Values</th>
<th>Remarks • Method</th>
</tr>
</thead>
<tbody>
<tr>
<td>pH</td>
<td>12.8</td>
<td>1% Solution</td>
</tr>
<tr>
<td>Melting point/freezing point</td>
<td>No info</td>
<td>No information available</td>
</tr>
<tr>
<td>Boiling point / boiling range</td>
<td>No info</td>
<td>No information available</td>
</tr>
<tr>
<td>Flash point</td>
<td>No info</td>
<td>No information available</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>No info</td>
<td>No information available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>No info</td>
<td>No information available</td>
</tr>
<tr>
<td>Flammability Limit in Air</td>
<td>No info</td>
<td>No information available</td>
</tr>
<tr>
<td>Upper flammability limit</td>
<td>No info</td>
<td>No information available</td>
</tr>
<tr>
<td>Lower flammability limit</td>
<td>No info</td>
<td>No information available</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>No info</td>
<td>No information available</td>
</tr>
<tr>
<td>Vapor density</td>
<td>No info</td>
<td>No information available</td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>1.358</td>
<td></td>
</tr>
<tr>
<td>Water solubility</td>
<td></td>
<td>Soluble in water</td>
</tr>
</tbody>
</table>
10. STABILITY AND REACTIVITY

Reactivity
No data available

Chemical stability
Stable under recommended storage conditions.

Possibility of Hazardous Reactions
None under normal processing.

Conditions to avoid
Mixing with water, acid or incompatible materials may cause splattering and release of large amounts of heat. Will react with some metals forming flammable hydrogen gas. Carbon monoxide gas may form upon contact with reducing sugars or food and beverage products in enclosed spaces.

Incompatible materials
Acids, halogenated compounds, prolonged contact with aluminum, brass, bronze, copper, lead, tin, zinc or other alkali sensitive metals or alloys. Avoid contact with leather, wool, organic nitro compounds.

Hazardous Decomposition Products
Toxic fumes of sodium oxide.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information
No data available

Inhalation
No data available.

Eye contact
Avoid contact with eyes. Risk of serious damage to eyes.

Skin Contact
Avoid contact with skin. Causes burns.

Ingestion
Ingestion may cause irritation to mucous membranes.

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Oral LD50</th>
<th>Dermal LD50</th>
<th>Inhalation LC50</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sodium hydroxide</td>
<td>-</td>
<td>( \geq 1350 \text{ mg/kg (Rabbit)} )</td>
<td>-</td>
</tr>
<tr>
<td>1310-73-2</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Information on toxicological effects

Symptoms
No information available.
Delayed and immediate effects as well as chronic effects from short and long-term exposure

- Sensitization: No information available.
- Germ cell mutagenicity: No information available.
- Carcinogenicity: No information available.
- Reproductive toxicity: No information available.
- STOT - single exposure: No information available.
- STOT - repeated exposure: No information available.
- Aspiration hazard: No information available.

Numerical measures of toxicity - Product Information

- Unknown Acute Toxicity: 12.2% of the mixture consists of ingredient(s) of unknown toxicity. The following values are calculated based on chapter 3.1 of the GHS document. ATEmix (dermal) is 4594 mg/kg.

12. ECOLOGICAL INFORMATION

Ecotoxicity

12.2% of the mixture consists of components(s) of unknown hazards to the aquatic environment.

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Algae/aquatic plants</th>
<th>Fish</th>
<th>Crustacea</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sodium hydroxide</td>
<td>-</td>
<td>45.4: 96 h Oncorhynchus mykiss mg/L LC50 static</td>
<td>-</td>
</tr>
<tr>
<td>1310-73-2</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Persistence and degradability

No information available.

Bioaccumulation

No information available.

Other adverse effects

No information available.

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

- Disposal of wastes: Disposal should be in accordance with applicable regional, national and local laws and regulations.
- Contaminated packaging: Rinse empty container and offer for recycling.

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>California Hazardous Waste Status</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sodium hydroxide</td>
<td>Toxic</td>
</tr>
<tr>
<td>1310-73-2</td>
<td>Corrosive</td>
</tr>
</tbody>
</table>

14. TRANSPORT INFORMATION

- DOT: Regulated
- UN/ID No.: UN1824
- Proper shipping name: Sodium Hydroxide Solution
- Hazard Class: 8
- Packing Group: II
15. REGULATORY INFORMATION

International Inventories

<table>
<thead>
<tr>
<th>International Inventories</th>
<th>Compliance Status</th>
</tr>
</thead>
<tbody>
<tr>
<td>TSCA</td>
<td>Complies</td>
</tr>
<tr>
<td>DSL/NDSL</td>
<td>Complies</td>
</tr>
<tr>
<td>EINECS/ELINCS</td>
<td>Complies</td>
</tr>
<tr>
<td>ENCS</td>
<td>Does not comply</td>
</tr>
<tr>
<td>IECSC</td>
<td>Complies</td>
</tr>
<tr>
<td>KECL</td>
<td>Complies</td>
</tr>
<tr>
<td>PICCS</td>
<td>Complies</td>
</tr>
<tr>
<td>AICS</td>
<td>Complies</td>
</tr>
</tbody>
</table>

Legend:
- TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
- DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
- EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
- ENCS - Japan Existing and New Chemical Substances
- IECSC - China Inventory of Existing Chemical Substances
- KECL - Korean Existing and Evaluated Chemical Substances
- PICCS - Philippines Inventory of Chemicals and Chemical Substances
- AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313
Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

SARA 311/312 Hazard Categories

Acute health hazard: Yes
Chronic Health Hazard: No
Fire hazard: No
Sudden release of pressure hazard: No
Reactive Hazard: Yes

CWA (Clean Water Act)
This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CWA - Reportable Quantities</th>
<th>CWA - Toxic Pollutants</th>
<th>CWA - Priority Pollutants</th>
<th>CWA - Hazardous Substances</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sodium hydroxide</td>
<td>1000 lb</td>
<td>-</td>
<td>-</td>
<td>X</td>
</tr>
<tr>
<td>1310-73-2</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

CERCLA
This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Hazardous Substances RQs</th>
<th>CERCLA/SARA RQ</th>
<th>Reportable Quantity (RQ)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sodium hydroxide</td>
<td>1000 lb</td>
<td>-</td>
<td>RQ 1000 lb final RQ</td>
</tr>
<tr>
<td>1310-73-2</td>
<td></td>
<td></td>
<td>RQ 454 kg final RQ</td>
</tr>
</tbody>
</table>

US State Regulations

California Proposition 65
This product does not contain any Proposition 65 chemicals

U.S. State Right-to-Know Regulations
Chemical Name | New Jersey | Massachusetts | Pennsylvania
--- | --- | --- | ---
Sodium hydroxide | X | X | X

U.S. EPA Label Information
EPA Pesticide Registration Number Not Applicable

### 16. OTHER INFORMATION

<table>
<thead>
<tr>
<th>NFPA</th>
<th>Health hazards</th>
<th>Flammability</th>
<th>Instability</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>3</td>
<td>0</td>
<td>1</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>HMIS</th>
<th>Health hazards</th>
<th>Flammability</th>
<th>Physical hazards</th>
<th>Personal protection</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>3</td>
<td>0</td>
<td>1</td>
<td>X</td>
</tr>
</tbody>
</table>

Prepared By lmt
Issue Date 30-Oct-2014
Revision Date 30-Oct-2014
Revision Note No information available

Disclaimer
The information provided in this Material Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet