SAFETY DATA SHEET
TG 3124

Section 1. Identification

GHS product identifier : TG 3124
Other means of identification : Not available.
Product code : Not available.
Product type : Liquid.

Identified uses
High performance corrosion and scale inhibitor for all steam system.

Supplier's details
TGWT Clean Technologies inc.
452 Jean-Neveu Street,
Longueuil, QC,
Canada, J4G 1N8
Tel: 514-525-8118
Toll free: 1-877-525-8118
Fax: 450-670-7618
info@tgwt.com

Emergency telephone number (with hours of operation)
CANUTEC: +1-613-996-6666 or *666 (cellular)

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture : SKIN CORROSION/IRRITATION - Category 2
SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A

GHS label elements
Hazard pictograms :

Signal word : Warning
Hazard statements : H319 - Causes serious eye irritation.
H315 - Causes skin irritation.

Precautionary statements
Response : P305 + P351 + P338 + P310 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or physician.
Storage : Not applicable.
Section 2. Hazards identification

**Disposal**
- P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.

**Supplemental label elements**
- Do not taste or swallow. Wash thoroughly after handling.

**Hazards not otherwise classified (HNOC)**
- Physical hazards not otherwise classified (PHNOC): Not applicable.
- Health hazards not otherwise classified (HHNOC): Not applicable.

Section 3. Composition/information on ingredients

**Substance/mixture**: Mixture

**Other means of identification**: Not available.

**CAS number/other identifiers**
- **CAS number**: Not applicable.
- **Product code**: Not available.

<table>
<thead>
<tr>
<th>Ingredient name</th>
<th>%</th>
<th>CAS number</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tetrasodium EDTA</td>
<td>1 - 5</td>
<td>64-02-8</td>
</tr>
<tr>
<td>Sodium hydroxide</td>
<td>&lt; 0.1</td>
<td>1310-73-2</td>
</tr>
</tbody>
</table>

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

**Description of necessary first aid measures**

**Eye contact**: Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 20 minutes.

**Inhalation**: If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Get medical attention if symptoms occur.

**Skin contact**: Get medical attention immediately. Call a poison center or physician. Flush contaminated skin with plenty of water. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 20 minutes.

**Ingestion**: Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately.

**Most important symptoms/effects, acute and delayed**
Section 4. First aid measures

Potential acute health effects

- **Eye contact**: Causes serious eye irritation.
- **Inhalation**: No known significant effects or critical hazards.
- **Skin contact**: Causes skin irritation.
- **Ingestion**: No known significant effects or critical hazards.

Over-exposure signs/symptoms

- **Eye contact**: Adverse symptoms may include the following:
  - pain or irritation
  - watering
  - redness
- **Inhalation**: No known significant effects or critical hazards.
- **Skin contact**: Adverse symptoms may include the following:
  - irritation
  - redness
- **Ingestion**: No known significant effects or critical hazards.

Indication of immediate medical attention and special treatment needed, if necessary

- **Notes to physician**: Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- **Specific treatments**: No specific treatment.
- **Protection of first-aiders**: No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

- **Suitable extinguishing media**: Use an extinguishing agent suitable for the surrounding fire.
- **Unsuitable extinguishing media**: None known.

Specific hazards arising from the chemical

- **Hazardous thermal decomposition products**: Decomposition products may include the following materials:
  - Carbon dioxide
  - Carbon monoxide

Special protective actions for fire-fighters

- **Special protective equipment for fire-fighters**: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.
Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel: No action shall be taken involving any personal risk or without suitable training. Keep unnecessary and unprotected personnel from entering. Provide adequate ventilation. Put on appropriate personal protective equipment.

For emergency responders: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill: Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill: Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures: Put on appropriate personal protective equipment (see Section 8). Do not get in eyes or on skin or clothing. Do not ingest. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Keep away from acids. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities: Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Separate from acids. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.
Section 8. Exposure controls/personal protection

Control parameters

United States

Occupational exposure limits

### Ingredient name | Exposure limits
---|---
Sodium hydroxide | ACGIH TLV (United States, 3/2015). C: 2 mg/m³
| NIOSH REL (United States, 10/2013). CEIL: 2 mg/m³
| OSHA PEL (United States, 2/2013). TWA: 2 mg/m³ 8 hours.

Canada

### Occupational exposure limits

#### Ingredient | List name | TWA (8 hours) | STEL (15 mins) | Ceiling
---|---|---|---|---
Sodium hydroxide | US ACGIH 3/2015 | ppm | mg/m³ | Other | ppm | mg/m³ | Other | ppm | mg/m³ | Other | Notations
AB 4/2009 | - | - | - | - | - | 2 | - | [3]
BC 2/2015 | - | - | - | - | - | 2 | - | -
ON 7/2015 | - | - | - | - | - | 2 | - | -
QC 1/2014 | - | - | 2 | - | - | - | - | [3]

[3] Skin sensitization

Appropriate engineering controls

If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation.

Individual protection measures

Hygiene measures

Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.

Skin protection

Hand protection

Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Body protection

Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection

Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

Use a properly fitted, air-purifying or supplied air respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
### Section 9. Physical and chemical properties

**Appearance**
- **Physical state**: Liquid.
- **Color**: Brown.
- **Odor**: Characteristic.
- **Odor threshold**: Not available.
- **pH**: Not available.
- **Melting point**: Not available.
- **Boiling point**: Not available.
- **Flash point**: Not available.
- **Evaporation rate**: Not available.
- **Flammability (solid, gas)**: Not available.
- **Lower and upper explosive (flammable) limits**: Not available.
- **Vapor pressure**: Not available.
- **Vapor density**: Not available.
- **Relative density**: 1.13 - 1.17 (undiluted) @77°F (25°C)
- **Solubility**: Highly soluble in water.
- **Partition coefficient: n-octanol/water**: Not available.
- **Auto-ignition temperature**: Not available.
- **Decomposition temperature**: Not available.
- **Viscosity**: Not available.
- **Vapor density**: Not available.
- **VOC (w/w)**: Not available.

### Section 10. Stability and reactivity

**Reactivity**
- No specific test data related to reactivity available for this product or its ingredients.

**Chemical stability**
- The product is stable.

**Possibility of hazardous reactions**
- Under normal conditions of storage and use, hazardous reactions will not occur.

**Conditions to avoid**
- No specific data.

**Incompatible materials**
- Reactive or incompatible with the following materials: oxidizing materials.

**Hazardous decomposition products**
- Under normal conditions of storage and use, hazardous decomposition products should not be produced.
Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Result</th>
<th>Species</th>
<th>Dose</th>
<th>Exposure</th>
</tr>
</thead>
<tbody>
<tr>
<td>TG 3124</td>
<td>LC50 Inhalation Vapor</td>
<td>Rat</td>
<td>&gt; 100 mg/L</td>
<td>4 hours</td>
</tr>
<tr>
<td></td>
<td>LD50 Dermal</td>
<td>Rabbit</td>
<td>&gt; 2000 mg/kg</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>LD50 Oral</td>
<td>Rat</td>
<td>&gt; 4000 mg/kg</td>
<td>-</td>
</tr>
</tbody>
</table>

Irritation/Corrosion

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Result</th>
<th>Species</th>
<th>Score</th>
<th>Exposure</th>
<th>Observation</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tetrasodium EDTA</td>
<td>Eyes - Moderate irritant</td>
<td>Rabbit</td>
<td>-</td>
<td>24 hours 100 milligrams</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>Skin - Moderate irritant</td>
<td>Rabbit</td>
<td>-</td>
<td>24 hours 500 milligrams</td>
<td>-</td>
</tr>
</tbody>
</table>

Sensitization

There is no data available.

Carcinogenicity

There is no data available.

Specific target organ toxicity (single exposure)

There is no data available.

Specific target organ toxicity (repeated exposure)

There is no data available.

Aspiration hazard

There is no data available.

Information on the likely routes of exposure

Potential acute health effects

- **Eye contact**: Causes serious eye irritation.
- **Inhalation**: No known significant effects or critical hazards.
- **Skin contact**: Causes skin irritation.
- **Ingestion**: No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

- **Eye contact**: Adverse symptoms may include the following:
  - pain or irritation
  - watering
  - redness
- **Inhalation**: No known significant effects or critical hazards.
- **Skin contact**: Adverse symptoms may include the following:
  - irritation
  - redness
- **Ingestion**: No known significant effects or critical hazards.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

- **Potential immediate effects**: No known significant effects or critical hazards.
- **Potential delayed effects**: No known significant effects or critical hazards.
Section 11. Toxicological information

**Long term exposure**
- Potential immediate effects: No known significant effects or critical hazards.
- Potential delayed effects: No known significant effects or critical hazards.
- Potential chronic health effects:
  - General: No known significant effects or critical hazards.
  - Carcinogenicity: No known significant effects or critical hazards.
  - Mutagenicity: No known significant effects or critical hazards.
  - Teratogenicity: No known significant effects or critical hazards.
  - Developmental effects: No known significant effects or critical hazards.
  - Fertility effects: No known significant effects or critical hazards.

**Numerical measures of toxicity**

**Acute toxicity estimates**
There is no data available.

Section 12. Ecological information

**Toxicity**

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Result</th>
<th>Species</th>
<th>Exposure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tetrasodium EDTA</td>
<td>Acute LC50 1030000 µg/L Fresh water</td>
<td>Fish - Lepomis macrochirus</td>
<td>96 hours</td>
</tr>
</tbody>
</table>

**Persistence and degradability**
There is no data available.

**Bioaccumulative potential**
There is no data available.

**Mobility in soil**
- Soil/water partition coefficient ($K_{oc}$): There is no data available.

**Other adverse effects**
No known significant effects or critical hazards.

Section 13. Disposal considerations

**Disposal methods**
The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling empty containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.
Section 14. Transport information

<table>
<thead>
<tr>
<th>DOT</th>
<th>TDG</th>
<th>IMDG</th>
<th>IATA</th>
</tr>
</thead>
<tbody>
<tr>
<td>UN proper shipping name</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Transport hazard class(es)</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Packing group</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Environmental hazards</td>
<td>No.</td>
<td>No.</td>
<td>No.</td>
</tr>
<tr>
<td>Additional information</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
</tbody>
</table>

AERG : Not applicable.

Special precautions for user: Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code: Not available.

Section 15. Regulatory information

U.S. Federal regulations: United States inventory (TSCA 8b): All components are listed or exempted.

Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs): Not listed

Clean Air Act Section 602 Class I Substances: Not listed

Clean Air Act Section 602 Class II Substances: Not listed

DEA List I Chemicals (Precursor Chemicals): Not listed

DEA List I Chemicals (Precursor Chemicals): Not listed

SARA 302/304 Composition/information on ingredients: No products were found.

SARA 304 RQ: Not applicable.

SARA 311/312 Classification: Immediate (acute) health hazard

Composition/information on ingredients
Section 15. Regulatory information

<table>
<thead>
<tr>
<th>Name</th>
<th>%</th>
<th>Fire hazard</th>
<th>Sudden release of pressure</th>
<th>Reactive</th>
<th>Immediate (acute) health hazard</th>
<th>Delayed (chronic) health hazard</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sodium hydroxide</td>
<td>&lt; 0.1</td>
<td>No.</td>
<td>No.</td>
<td>Yes.</td>
<td>Yes.</td>
<td>No.</td>
</tr>
</tbody>
</table>

**SARA 313**
No products were found.

**State regulations**
- **Massachusetts**: The following components are listed: Sodium hydroxide
- **New York**: The following components are listed: Sodium hydroxide
- **New Jersey**: The following components are listed: Sodium hydroxide
- **Pennsylvania**: The following components are listed: Sodium hydroxide

**California Prop. 65**
No products were found.

**Canada**
- **Canadian lists**
  - **Canadian NPRI**: None of the components are listed.
  - **CEPA Toxic substances**: None of the components are listed.
- **Canada inventory**: Not determined.

**International lists**
- **National inventory**
  - **Australia**: Not determined.
  - **China**: Not determined.
  - **Europe**: Not determined.
  - **Japan**: Not determined.
  - **Malaysia**: Not determined.
  - **New Zealand**: Not determined.
  - **Philippines**: Not determined.
  - **Republic of Korea**: Not determined.
  - **Taiwan**: Not determined.

Section 16. Other information

**History**
- **Date of issue**: 2015/07/15
- **Version**: 1
- **Prepared by**: KMK Regulatory Services Inc.

**Notice to reader**
To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.